



# Design, Build and Installation of Sutera Plant Expansion

## CLIENT

The Wonderful Company LLC

## LOCATION

Bend, Oregon

## PROJECT DESCRIPTION

The Wonderful Company grows, harvest, bottles, packages, and markets a range of healthy products, including fruits, nuts, flowers, water, wines and juices. It grows, processes, and markets pistachios and almonds, and grows, packs, and ships red grapefruits, lemons, limes, and oranges. The company offers premium bottled water that is sold in the United States and available in luxury hotels, restaurants, and airports around the world. It produces wines, healthy fruit, arils, juices, teas, and pomegranate-based supplements, and roasted and salted, salt and pepper, sweet chili, lightly salted, no salt, and roasted and salted pistachios. The company's products are available to consumers throughout stores in the United States and internationally.

## B&M SCOPE OF WORK

Black & McDonald (B&M) worked on the design/build Sutera plant expansion in Bend, Oregon. Functions involved moving distilling and reactor skids from one facility to another in hazardous Class 1 D1&2 locations. Installation included new 3,000 amp service and a new emergency generator. Two new transfer switches and two new Uninterruptible Power Supplies (UPS) were installed. B&M was instrumental in the design/build and installation of a gas detection system and a new Siemens Vesda continuous air sampling fire alarm system.