

# Bayer Crop Science Building Expansion

#### **CLIENT**

Bayer

#### LOCATION

Kansas City, Missouri

## **PROJECT DESCRIPTION**

Bayer Crop Science is one of the leading partners for the production of quality food, feed, and fiber to meet the global challenges of tomorrow. The three business groups – Crop Protection, BioScience, and Environmental Science – meet the needs of different markets and are highly complementary.

## **B&M SCOPE OF WORK**

Black & McDonald (B&M) was contracted by Bayer to supply all electrical power requirements to its new building addition that was connected to an existing building. B&M installed a new 13,200 V feed from an existing substation to two new pad mount transformers. A bus duct was installed from transformers to new 480 V distribution gear. Inside the building B&M installed four new 480 V Motor Control Centers (MCC). A cable tray was situated from the new PDP building to the new MCC room. All new process instrumentation was installed and control cabling which would control these devices through remote I/O. New power cables were situated in the cable tray to feed new agitators and pumps. A new emergency backup system for critical facility power was also established.

## **BENEFITS TO CLIENT**

This project was completed on time, on budget and without incident.